



## SBZ 610/13

Cutting and machining  
centers

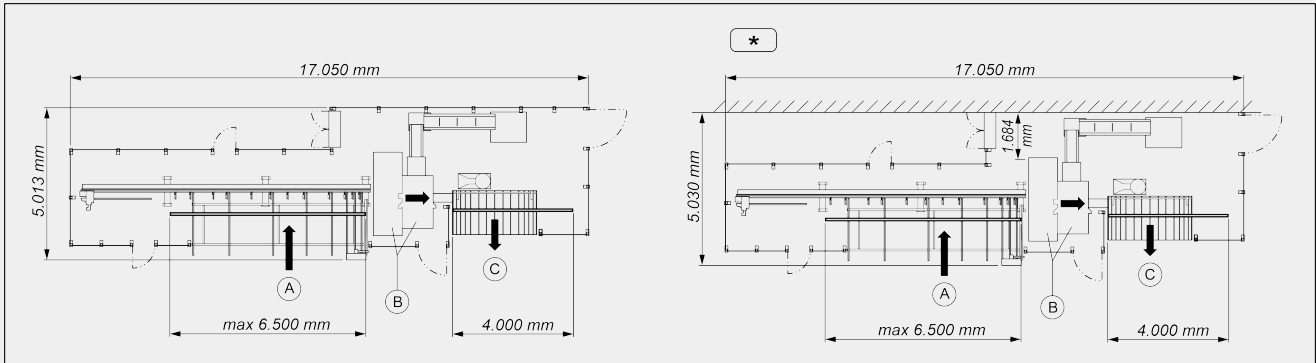


This all-rounder offers maximum flexibility as a profile machining centre. Total profile machining of profiles without steel reinforcement. Profile machining centre for cutting to length, drilling and routing profiles for window, door and curtain wall manufacturing without steel reinforcement and with screwed transom connections. Work sequence as needed, either from the left towards the right or the reverse. Infeed with motorised, continuously adjustable gripper. Lifting function for gap-free loading of the feed magazine. Profiles are guided on rollers to ensure gentle treatment of the profile and protective film. Optimised length cutting with no processing waste. Internal gripper avoids damaging the profiles. Integrated measuring sensors for residual piece detection. Outfeed for parts via discharge table. Industrial PC with Windows operating system. Options: outfeed for parts via a belt conveyor protects profiles and offers different capacities; upending unit for profiles that are difficult to clamp.

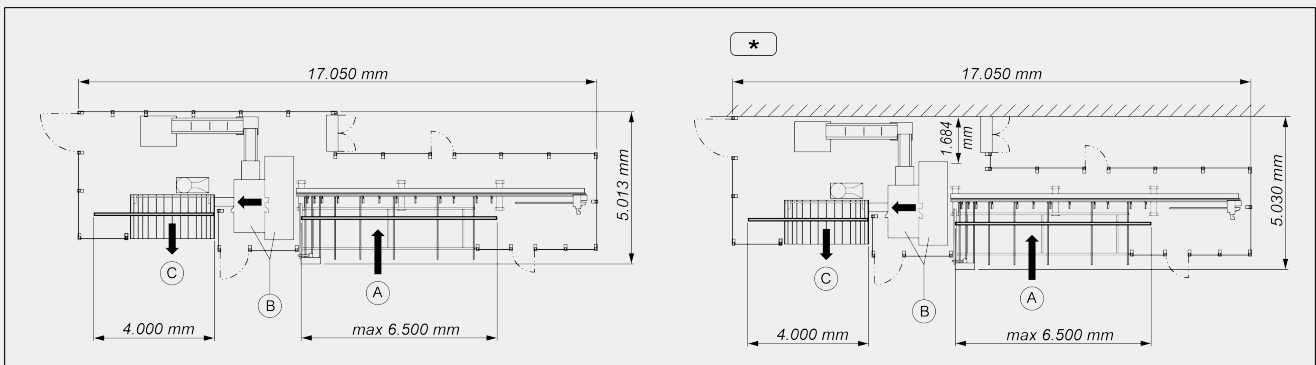


LAYOUT

Left version (left to right)



Right version (right to left)



- A - Loading magazine
- B - Machining unit
- C - Unloading magazine
- \* - Standard version

The overall dimensions may vary depending on the product configuration.

AXIS TRAVEL

Y AXIS (transversal) (mm)	370
Z AXIS (vertical) (mm)	270
X AXIS (bar positioning) (mm)	6.500
Y1 AXIS (gripper transversal positioning) (mm)	130
Z1 AXIS (gripper vertical positioning) (mm)	145
A1 AXIS (pliers rotation)	280°

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**MACHINABLE CUTTING ANGLES**

Fixed cutting angle 45° / 90° / 135°

**WORKABLE SIDES**

Number of faces (top, side, bottom) 1 + 2 + 1

**LOADING UNIT: PROFILE POSITIONING**

Workpiece reference stop near the working unit	●
Maximum loadable length (mm)	6.500
Belt loading magazine for 10 profiles with a length varying from 500 mm to 6.500 mm	●
Electronically controlled 0 - 360° collet rotation (C1 axis)	●
Minimum machinable profile section W x H (mm)	30 x 30
Maximum profile height W x H (mm)	135 x 205

**WORKPIECE LOCKING**

Automatic fixed clamping system before machining area	●
Automatic fixed clamping system after machining area	●
Clamping system for profile adapted to profile system	○
Clamping system standard, high 20 mm	●

**FUNCTIONS**

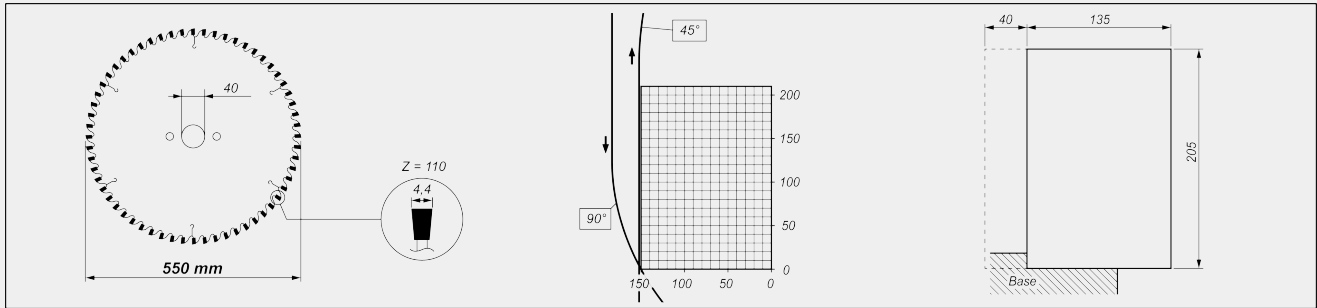
Milling, drilling PVC operations for profiled bar	●
Label printer	○
Rotary axis gripper	●



CUTTING MOTORS (MANUAL CHANGE)

Maximum power rating in S6 (kW)	4
Maximum speed (r.p.m.)	2.850
Fixed cutting angle	45° / 90° / 135°

CUTTING DIAGRAM



ELECTROSPINDLES FOR PVC MILLING (MANUAL CHANGE)

Maximum power in S6 (kW)	0,75
Maximum speed (rpm)	16.300
Maximum diameter (mm)	12

ELECTROSPINDLES FOR HANDLE DRILLING (MANUAL CHANGE)

Maximum power in S6 (kW)	1,6
Maximum speed (rpm)	2.456
Maximum diameter for 3-Spindels (mm max.)	12 / 14 / 12

UNLOADING UNIT

Unloading table with a pneumatic pusher for workpieces of up to 4000 mm	●
Belt magazine unloading depth (mm)	1.900

ELECTRIC CABINET COOLING

Electrical cabinet with air conditioner for operating temperature < 45 °C	●
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Included ● Available ○

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