

## FAZ 2800/60

Assembly centres

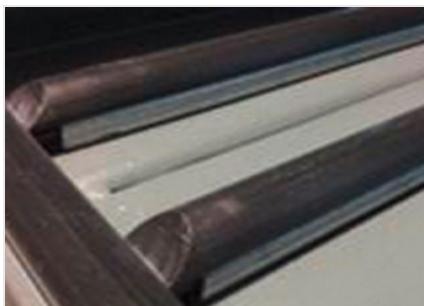


Sash assembly centre for installing hardware on PVC window sashes. Ergonomic fixing of hardware in a very short time. Sash assembly table for measuring and cutting to length of hardware components. Optimisation of sash processing by carrying out various work tasks at a single workstation. Assembly table can be tilted pneumatically. The sash, measurement and centring units can be moved pneumatically. Gear cropper with stops for a centred and consistent handle position. Two stop blocks for different sash widths. Mobile screwing unit with pneumatic height adjustment. Screw feed unit. Table supporting surface with plastic slide bars.

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The right to make technical alterations is reserved.



### Supporting surfaces

Supporting surfaces with plastic slide bars



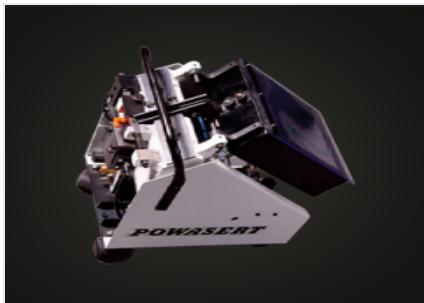
### Screwing unit

Mobile screwing unit with pneumatic height adjustment



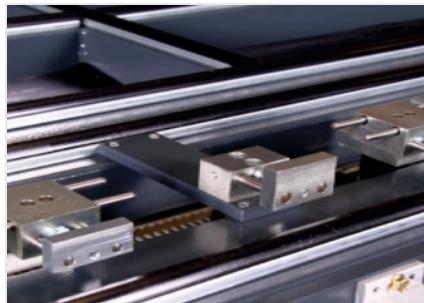
### Gear cropper

Gear cropper with stops for a centred and consistent handle position. Gear cropper with open cutting tool



### Screw feed unit

Feed screwing unit with automatic screw feeding



### Stop block (Optional)

Stop blocks for additional sash widths



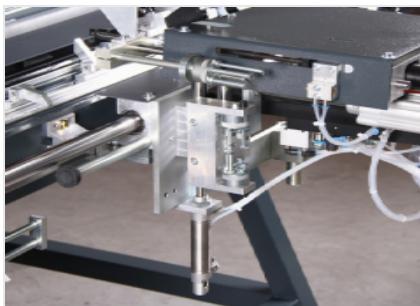
### Laser unit (Optional)

Laser for screw driving position



### **Hinge drilling unit (Optional)**

Hinge drilling unit with adjustable two-spindle boring head, pneumatic height adjustment, with stops for the left and right drilling positions



### **Screwing unit with mouthpiece with manual insertion funnel (Optional)**

Screwing unit with mouthpiece with manual insertion funnel for second screw length



### **8-fold height adjustment (Optional)**

8-fold height adjustment for different screw driving heights

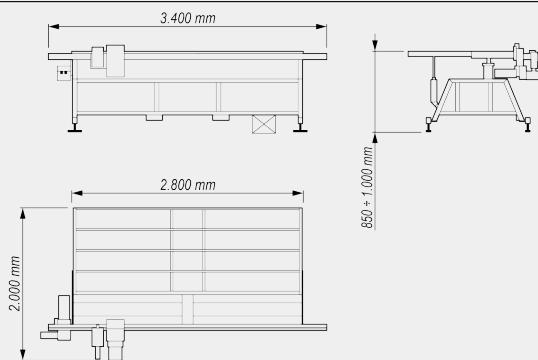


### **Hardware rack (Optional)**

For orderly hardware storage at the sash assembly station

**FAZ 2800/60 / ASSEMBLY CENTRES****LAYOUT**

The overall dimensions may vary depending on the product configuration.

**DIMENSION AND WEIGHT**

Total length (mm)	3.400
Total width (mm)	2.000
Weight (kg)	400

**SUPPORTING SURFACE**

Table length (mm)	2.800
Table width (mm)	1.400
Table height adjustable (mm)	850 ÷ 1.000
Table inclination (°)	15
Sash inside dimensions (mm)	280 ÷ 2.300

**SCREW DIMENSIONS**

Head diameters (mm)	5,0 ÷ 9,0
Shank diameters (mm)	3,5 ÷ 4,5
Length approx. (mm)	10,0 ÷ 35,0

## ACCESSORIES

Stops for different sash widths (pair, number depending on profile)	<input type="radio"/>
Laser for marking of screw position	<input type="radio"/>
Corner drive drilling unit w. 1-sp. drill. head, pneum. feed (incl. drill with drill chuck 0.8mm to 10mm, without drill bit) - 1N/230V50Hz, 850 1/min	<input type="radio"/>
Corner band drilling unit with 1-spindle drilling head, pneumatic height adjustment, with stops for left and right drilling position. Machining direction horizontal from outside to inside	<input type="radio"/>
Corner drive drilling unit w. adjust. 2-spindle drill. Head (incl. drill with 2-spindle drill head adjustable 17-113mm, without drill bit with collet ER11) - 1N/230V50Hz, 850 1/min	<input type="radio"/>
Corner band drilling unit with adjustable 2-spindle drilling head, pneumatic height adjustment, with stops for the left and right drilling position. Machining direction horizontal from outside to inside	<input type="radio"/>
Table brush strip supporting surface	<input type="radio"/>

## ADDITIONAL OPTIONALS

BR 36 - hardware rack	<input type="radio"/>
BR 40 - hardware rack	<input type="radio"/>

## PNEUMATIC CONNECTION

Operating air pressure (bar)	7
Hose connection	DN10

## AIR CONSUMPTION

Screw driving unit approx. (l/min.)	250
Clamping unit approx. (l/min.)	35

Included ● Available ○