

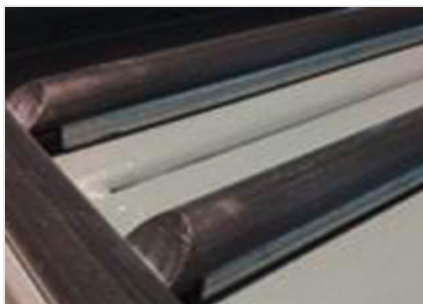


## FAZ 2800/60

Assembly centres

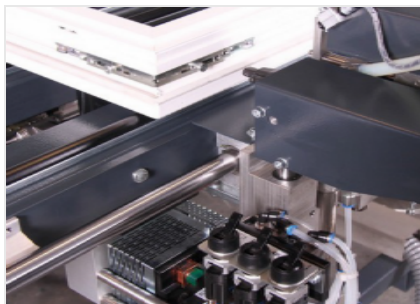


Sash assembly centre for installing hardware on PVC window sashes. Ergonomic fixing of hardware in a very short time. Sash assembly table for measuring and cutting to length of hardware components. Optimisation of sash processing by carrying out various work tasks at a single workstation. Assembly table can be tilted pneumatically. The sash, measurement and centring units can be moved pneumatically. Gear cropper with stops for a centred and consistent handle position. Two stop blocks for different sash widths. Mobile screwing unit with pneumatic height adjustment. Screw feed unit. Table supporting surface with plastic slide bars.



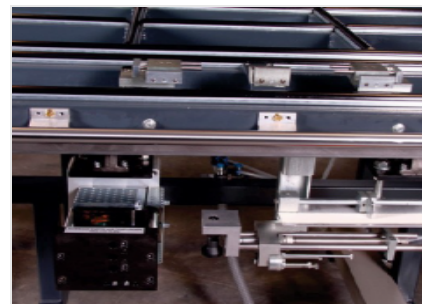
### Supporting surfaces

Supporting surfaces with plastic slide bars



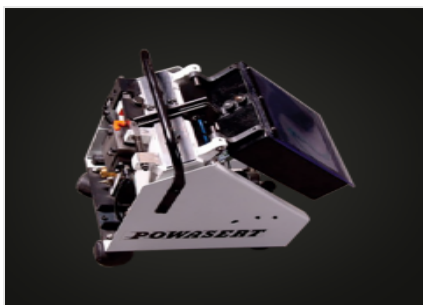
### Screwing unit

Mobile screwing unit with pneumatic height adjustment



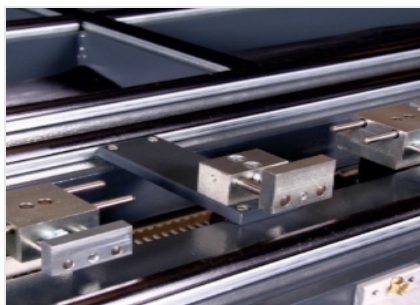
### Gear cropper

Gear cropper with stops for a centred and consistent handle position. Gear cropper with open cutting tool



### Screw feed unit

Feed screwing unit with automatic screw feeding



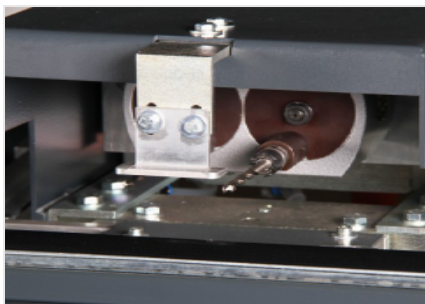
### Stop block (Optional)

Stop blocks for additional sash widths



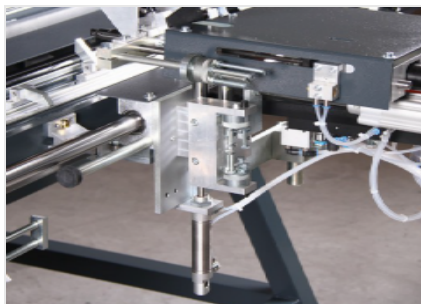
### Laser unit (Optional)

Laser for screw driving position



**Hinge drilling unit  
(Optional)**

Hinge drilling unit with adjustable twospindle boring head, pneumatic height adjustment, with stops for the left and right drilling positions



**Screwing unit with  
mouthpiece with  
manual insertion funnel  
(Optional)**

Screwing unit with mouthpiece with manual insertion funnel for second screw length



**8-fold height  
adjustment (Optional)**

8-fold height adjustment for different screw driving heights



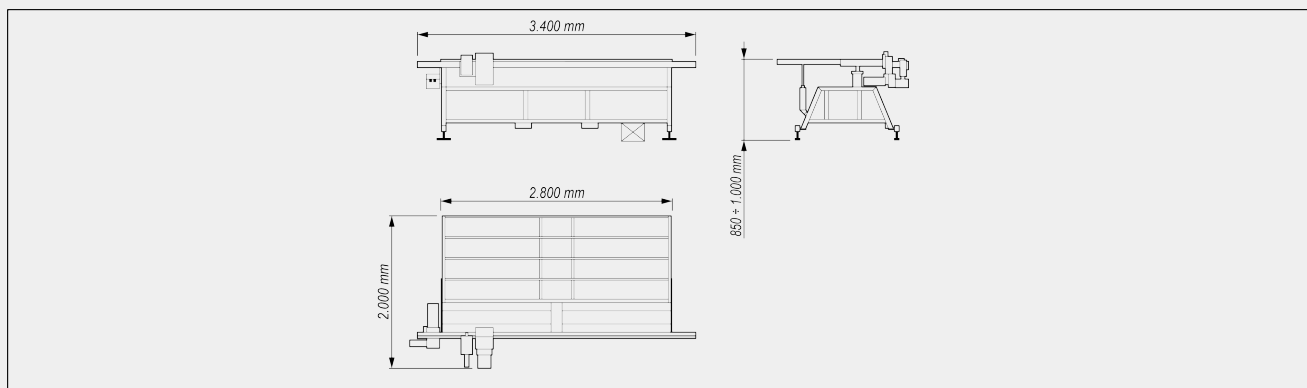
**Hardware rack  
(Optional)**

For orderly hardware storage at the sash assembly station



### FAZ 2800/60 / ASSEMBLY CENTRES

#### LAYOUT



The overall dimensions may vary depending on the product configuration.

#### CHARACTERISTICS

Table length (mm)	2.800
Table width (mm)	1.400
Total length (mm)	3.400
Total width (mm)	2.000
Weight (kg)	400
Table height adjustable (mm)	850 - 1.000
Table inclination (°)	15
Sash inside dimensions (mm)	280 - 2.300

#### SCREW DIMENSIONS

Head diameters (mm)	5,0 - 9,0
Shank diameters (mm)	3,5 - 4,5
Length approx. (mm)	10 - 35

#### AIR CONSUMPTION

Screw driving unit approx. (l/min.)	250
Clamping unit approx. (l/min.)	35

#### PNEUMATIC CONNECTION

Pressure (bar)	7
Hose connection	DN10

Voilàp S.p.A.  
Via Archimede, 10  
41019 - Limidi di Soliera (MO)  
ITALY

Tel 059 895411  
Fax: 059 859404  
P.IVA e C.F. 02057270361  
info@somecopvc.com  
www.somecopvc.com

The right to make technical alterations is reserved.



Included ● Available ○

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